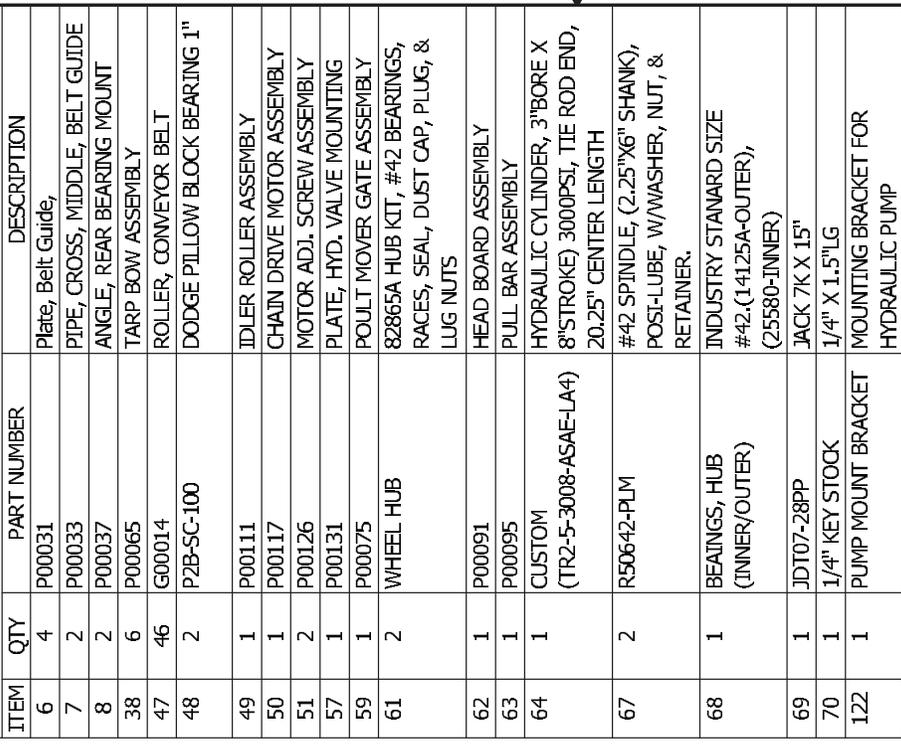


1 2 3 4

ITEM	QTY	PART NUMBER	DESCRIPTION
6	4	P00031	Plate, Belt Guide,
7	2	P00033	PIPE, CROSS, MIDDLE, BELT GUIDE
8	2	P00037	ANGLE, REAR BEARING MOUNT
38	6	P00065	TARP BOW ASSEMBLY
47	46	G00014	ROLLER, CONVEYOR BELT
48	2	P2B-SC-100	DODGE PILLOW BLOCK BEARING 1"
49	1	P00111	IDLER ROLLER ASSEMBLY
50	1	P00117	CHAIN DRIVE MOTOR ASSEMBLY
51	2	P00126	MOTOR ADJ. SCREW ASSEMBLY
57	1	P00131	PLATE, HYD. VALVE MOUNTING
59	1	P00075	POULT MOVOR GATE ASSEMBLY
61	2	WHEEL HUB	82865A HUB KIT, #42 BEARINGS, RACES, SEAL, DUST CAP, PLUG, & LUG NUTS
62	1	P00091	HEAD BOARD ASSEMBLY
63	1	P00095	PULL BAR ASSEMBLY
64	1	CUSTOM (TR2-5-3008-ASAE-LA4)	HYDRAULIC CYLINDER, 3"BORE X 8"STROKE) 3000PSI, TIE ROD END, 20.25" CENTER LENGTH
67	2	R50642-PLJM	#42 SPINDLE, (2.25"X6" SHANK), POSI-LUBE, W/WASHER, NUT, & RETAINER.
68	1	BEATINGS, HUB (INNER/OUTER)	INDUSTRY STANARD SIZE #42.(14125A-OUTER), (25580-INNER)
69	1	JDT07-28PP	JACK 7K X 15"
70	1	1/4" KEY STOCK	1/4" X 1.5" LG
122	1	PUMP MOUNT BRACKET	MOUNTING BRACKET FOR HYDRAULIC PUMP



**Tolerances Unless Otherwise Noted:**  
 Fraction = +/- 1/32"  
 Decimal XX = 0.1"  
 XXX = 0.01"  
 XXXX = 0.005"  
 Angles = +/- 2°

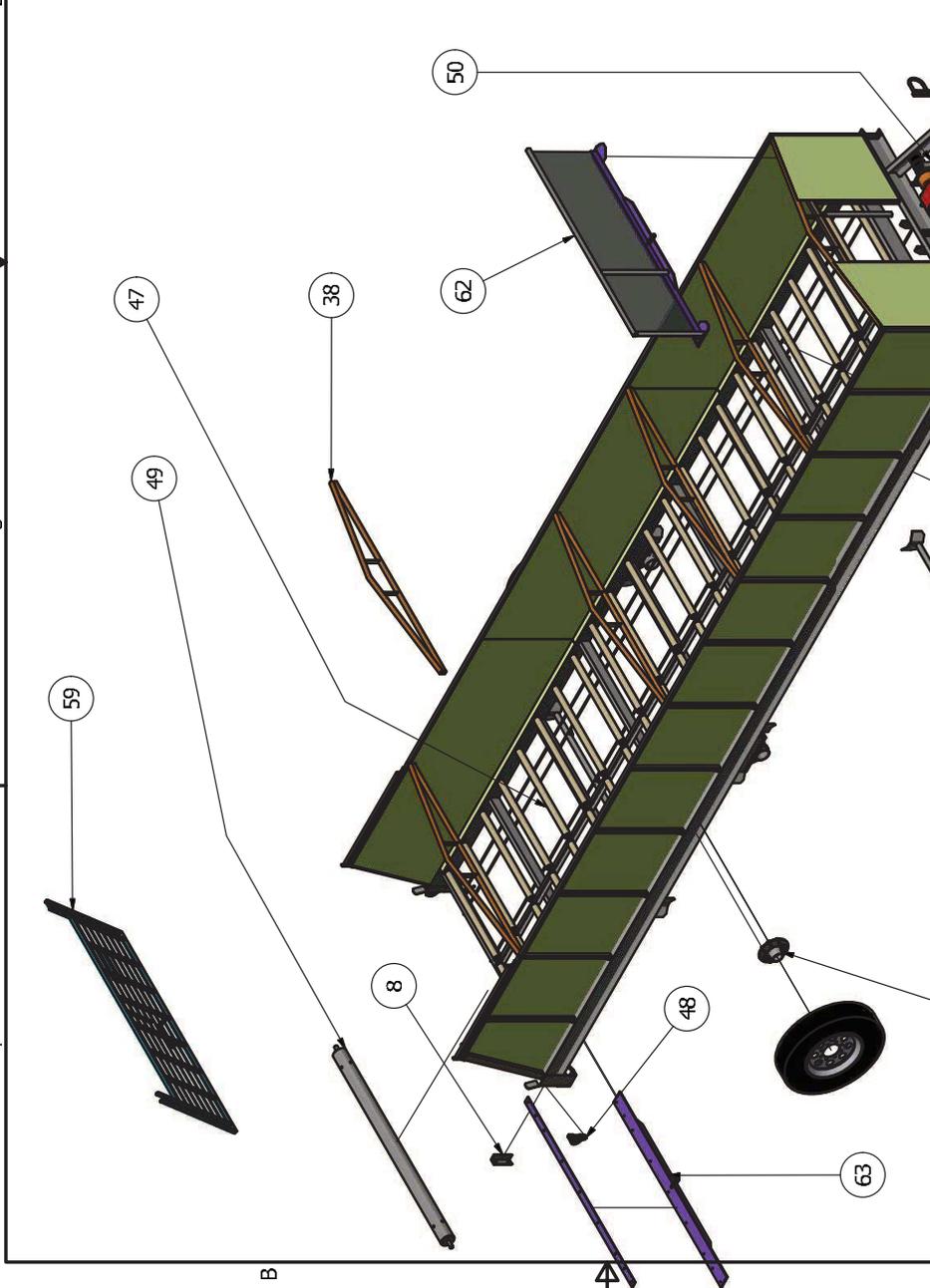
**Drawn by:** CB  
**Date:** 12/13/2018  
**Title:**

**Koedner Manufacturing Co., Inc**  
 PO Box 210, 220 US Hwy, 50 East  
 Tipton, MO 65081

**SIZE:** B  
**SCALE:** 0.03  
**DWG. NO.:** 24 foot frame  
**SHEET:** 1 OF 9  
**MATERIAL:**

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1 2 3 4



**Drawn by:** CB  
**Date:** 12/13/2018  
**Title:**

**Koedner Manufacturing Co., Inc**  
 PO Box 210, 220 US Hwy, 50 East  
 Tipton, MO 65081

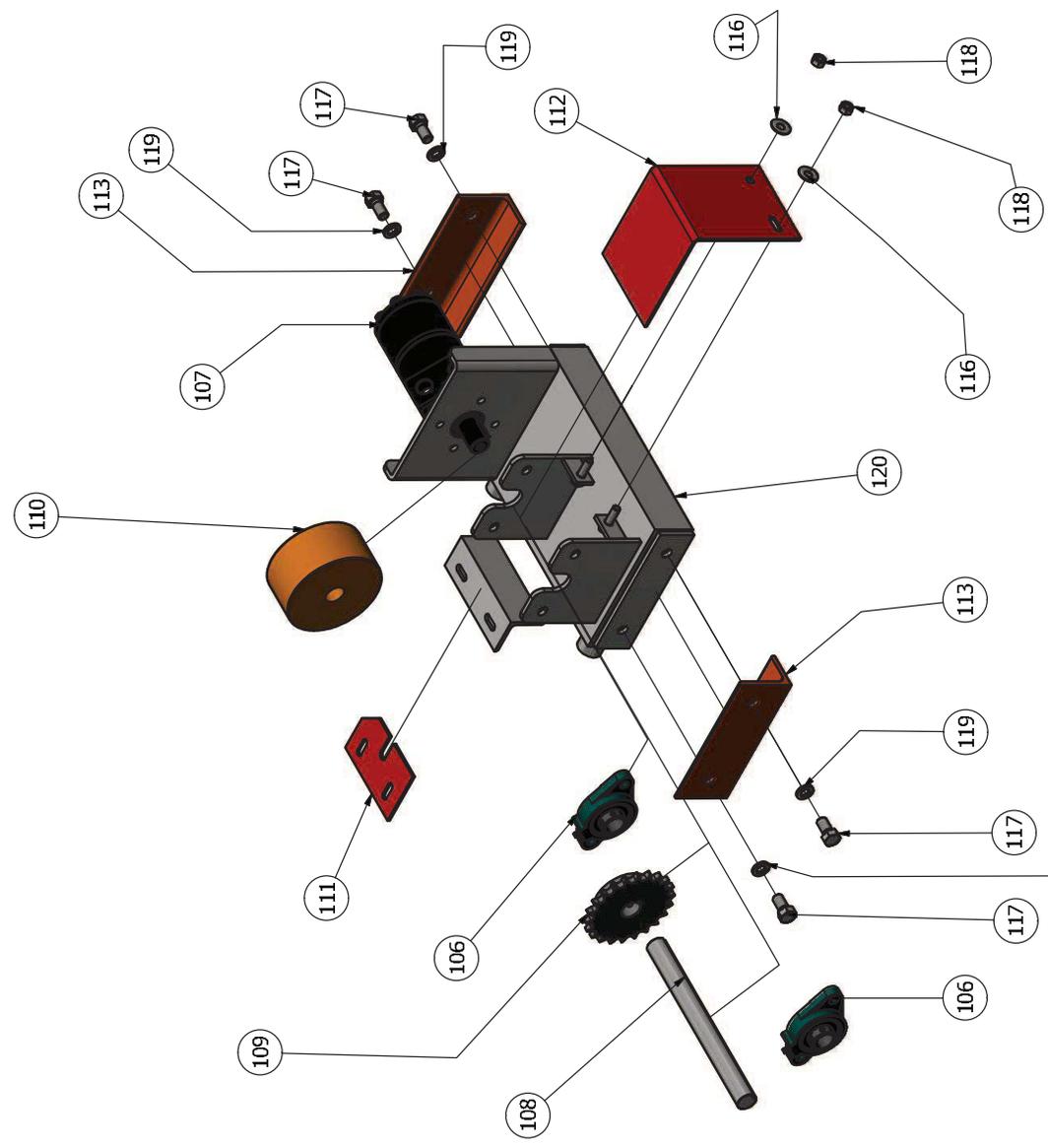
**SIZE:** B  
**SCALE:** 0.03  
**DWG. NO.:** 24 foot frame  
**SHEET:** 1 OF 9  
**MATERIAL:**

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1 2 3 4

REV	REV BY	DATE	DESCRIPTION

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
70	1	1/4" KEY STOCK	1/4" X 1.5" LG
106	2	F2BSC100 1"	DODGE 2-BOLT FLANGE BEARING
107	1	HPQ400C5B	HYD MOTOR
108	1	P00118 1"	SHAFT, CHAIN DRIVE 1/4" KEY
109	1	50BS22 MARTIN	CHAIN SPROCKET 1" BORE
110	1	5016-1" (1/4" KEY)	(COUPLING REPRESENTATION) SPECIFY WHEN ORDERING, COUPLING HALVES, COUPLING CHAIN, OR COUPLING COVER
111	1	P00119	PLATE, CHAIN GUIDE
112	1	P00120	PLATE, CHAIN COVER
113	2	P00121	ANGLE, CHAIN MOTOR CLAMP
114	4	ANST B18.2.2 - 1/2" - 13	Hex Nuts (Inch Series) Hex Nut
115	2	ANSI/ASME B18.2.1 - 3/8"-16 UNC - 1.25" LG	Hex Bolt - UNC (Regular Thread - Inch)
116	2	ANST B18.22.1 - 3/8" - Regular - Type B	Plain Washer (Inch )Type A and B
117	4	ANSI/ASME B18.2.1 - 1/2"-13 UNC - 1" LG	Hex Bolt - UNC (Regular Thread - Inch)
118	2	ANST B18.2.2 - 3/8" - 16	Hex Nuts (Inch Series) Hex Nut
119	4	ANST B18.21.1 - 0.5	Helical Spring Lock Washers
120	1	P00114	MOTOR BASE



**Tolerances Unless Otherwise Noted:**  
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 Decimal XX = 0.1"  
 XXX = 0.01"  
 XXXX = 0.005"  
 Angles = +/- 2°

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DRAWN BY	RWR	DATE	12/12/2018
TITLE	CHAIN DRIVE MOTOR ASSEMBLY		
SIZE	SCALE	DWG. NO.	P00117
B	0.17	SHEET	2 OF 9

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 Tipton, MO 65081

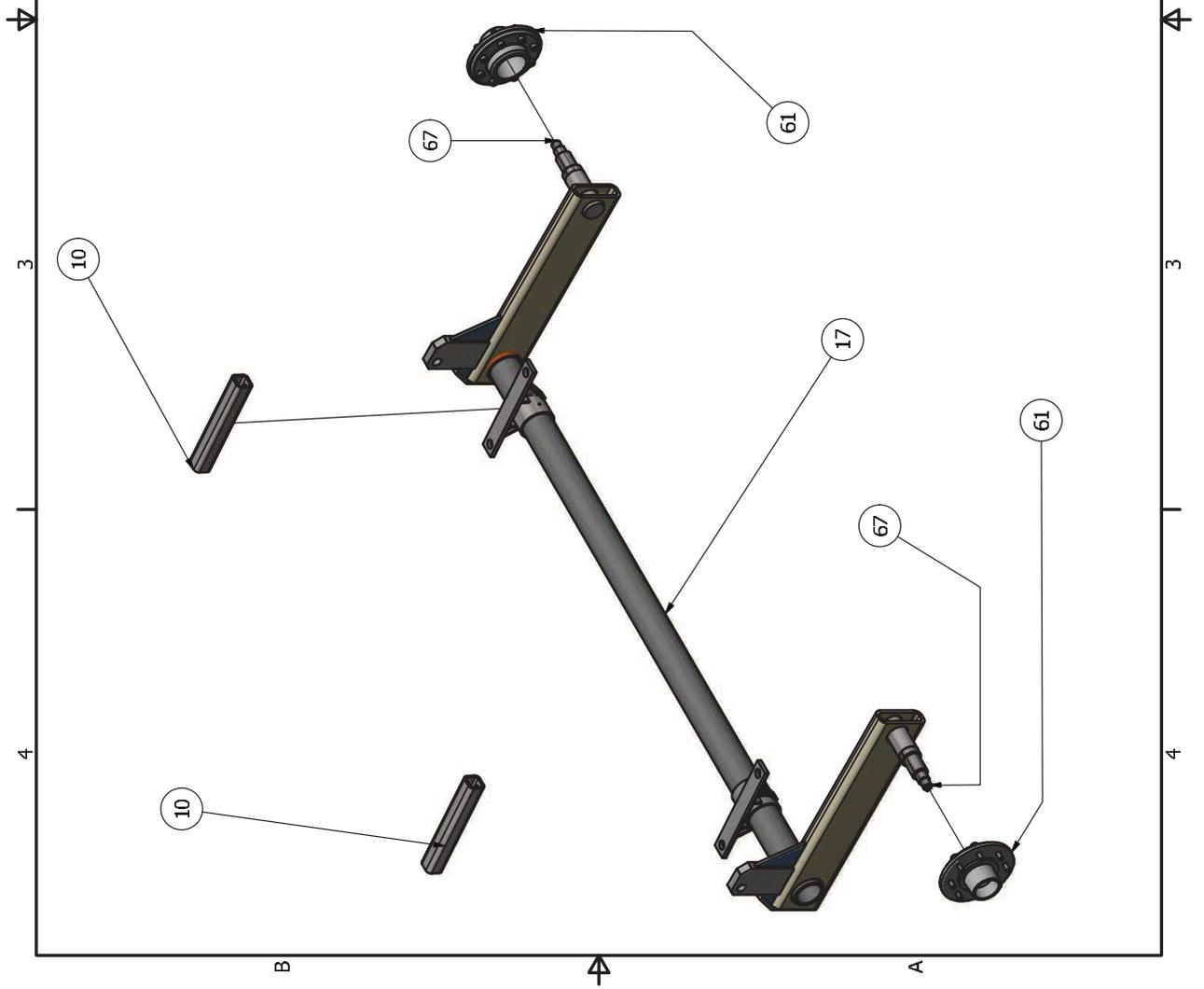
1 2 3 4

A B

1 2 3 4

REV	REV BY	DATE	DESCRIPTION

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
17	1	P00020	AXLE ASSEMBLY (INCLUDES AXLE SUPPORT TUBES, AND SPINDLES). SPINDLES ARE WELDED IN, BUT ARE AVAILABLE SEPARATELY.
67	2	G00001	#42 SPINDLE, (2.25"x6" SHANK), POST-LUBE.
10	2	P00026	Tube, Axle Support
61	2	82865A	HUB KIT, #42 HUB, BEARINGS, RACES, SEAL, DUST CAP, PLUG, AND LUG NUTS



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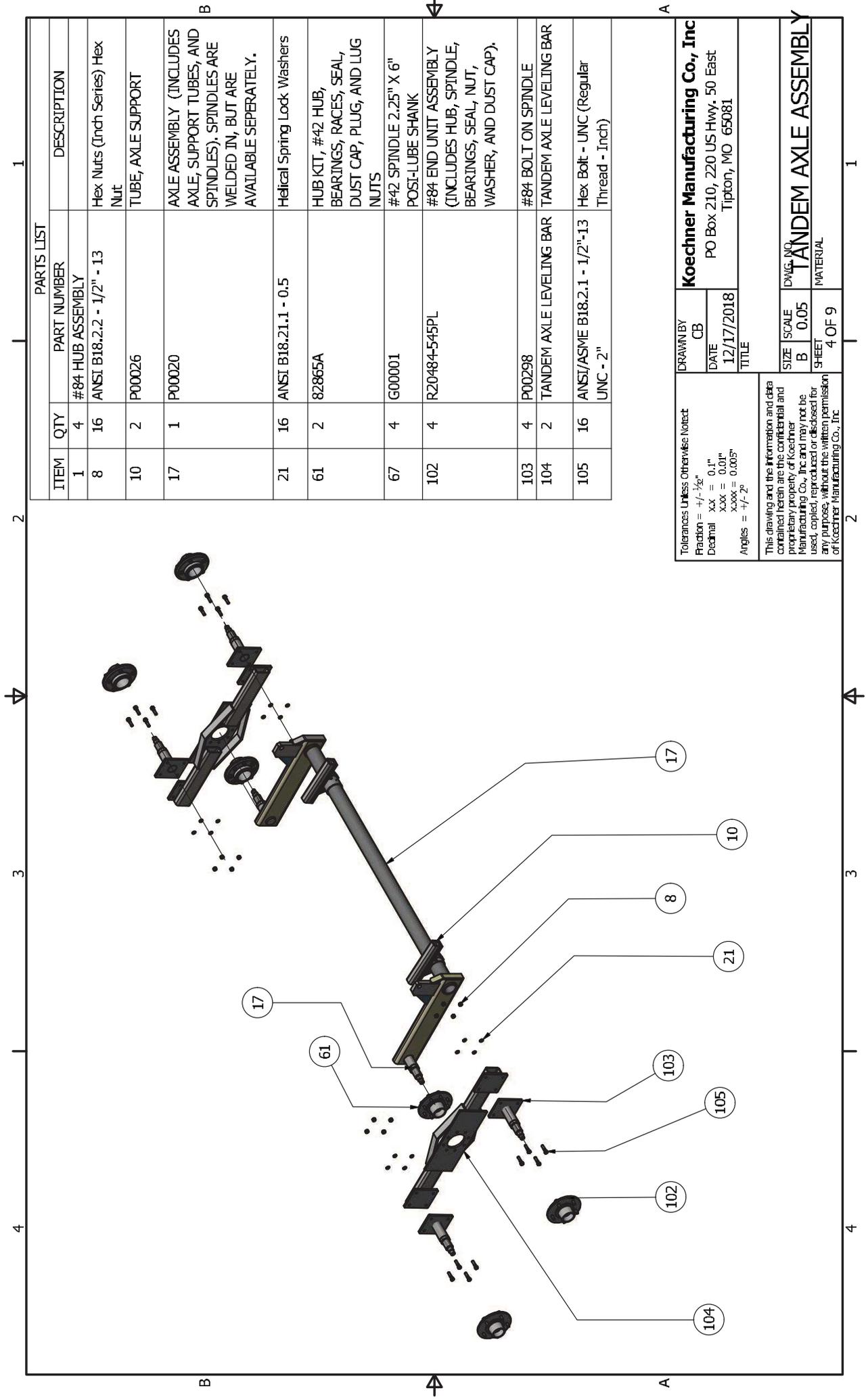
DRAWN BY: CB  
 DATE: 12/13/2018  
 TITLE: Single Axle Assembly

Tolerances Unless Otherwise Noted:  
 Fraction = +/- 1/32"  
 Decimal XX = 0.1"  
 XXX = 0.01"  
 XXXX = 0.005"  
 Angles = +/- 2°

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SIZE: B 0.08  
 SCALE: 1:1  
 DWG. NO.: P00027  
 SHEET: 3 OF 9  
 MATERIAL:

1 2 3 4



PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	#84 HUB ASSEMBLY	
8	16	ANSI B18.2.2 - 1/2" - 13	Hex Nuts (Inch Series) Hex Nut
10	2	P00026	TUBE, AXLE SUPPORT
17	1	P00020	AXLE ASSEMBLY (INCLUDES AXLE, SUPPORT TUBES, AND SPINDLES). SPINDLES ARE WELDED IN, BUT ARE AVAILABLE SEPERATELY.
21	16	ANSI B18.21.1 - 0.5	Helical Spring Lock Washers
61	2	82865A	HUB KIT, #42 HUB, BEARINGS, RACES, SEAL, DUST CAP, PLUG, AND LUG NUTS
67	4	G00001	#42 SPINDLE 2.25" X 6" POSI-LUBE SHANK
102	4	R20484-545PL	#84 END UNIT ASSEMBLY (INCLUDES HUB, SPINDLE, BEARINGS, SEAL, NUT, WASHER, AND DUST CAP).
103	4	P00298	#84 BOLT ON SPINDLE
104	2	TANDEM AXLE LEVELING BAR	TANDEM AXLE LEVELING BAR
105	16	ANSI/ASME B18.2.1 - 1/2"-13	Hex Bolt - UNC (Regular Thread - Inch)

Tolerances Unless Otherwise Noted  
 Fraction =  $\pm 1/32$ "  
 Decimal XX = 0.1"  
 XXX = 0.01"  
 XXXX = 0.005"  
 Angles =  $\pm 2^\circ$

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 Tipton, MO 65081

DRAWN BY  
 CB  
 DATE  
 12/17/2018  
 TITLE

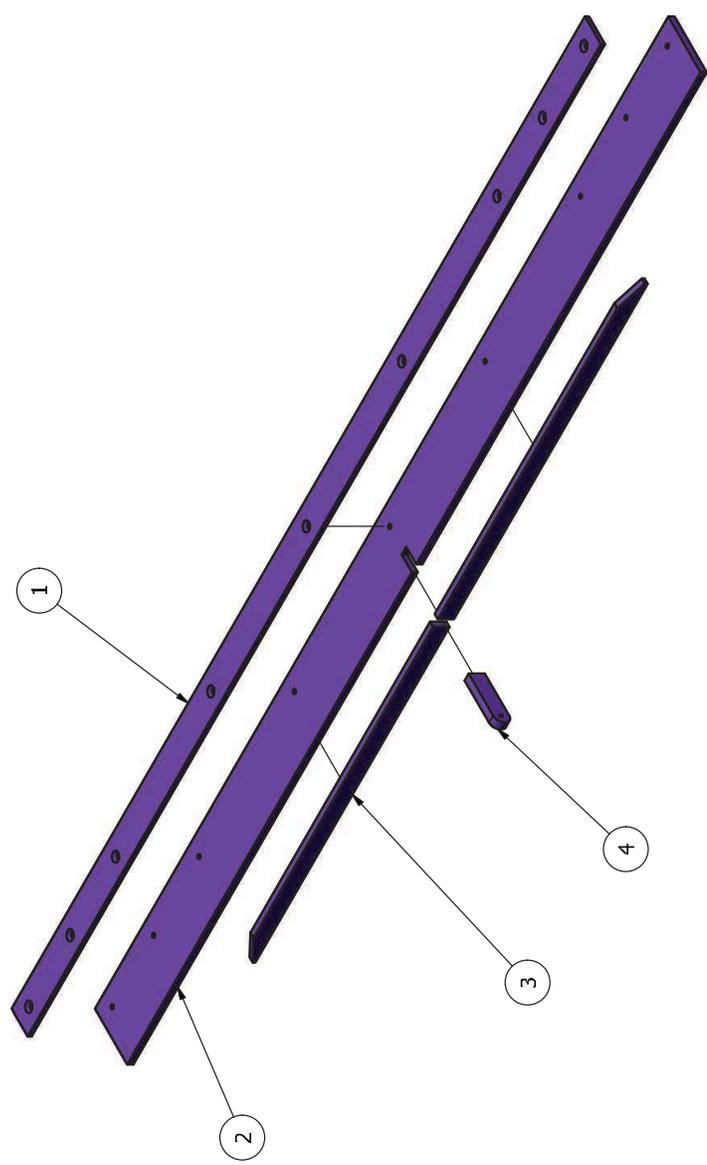
SIZE  
 B 0.05  
 SCALE  
 4 OF 9  
 SHEET

DWG. NO.  
**TANDEM AXLE ASSEMBLY**  
 MATERIAL

1 2 3 4

REV	REV BY	DATE	DESCRIPTION
A	RWR	11/23/2016	INITIAL RELEASE

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	P00094	PLATE, PULL BAR TOP
2	1	P00092	PLATE, PULL BAR BOTTOM
3	2	P00093	GUSSET, PULL BAR
4	1	P00084	BLOCK, CHAIN CONNECTOR



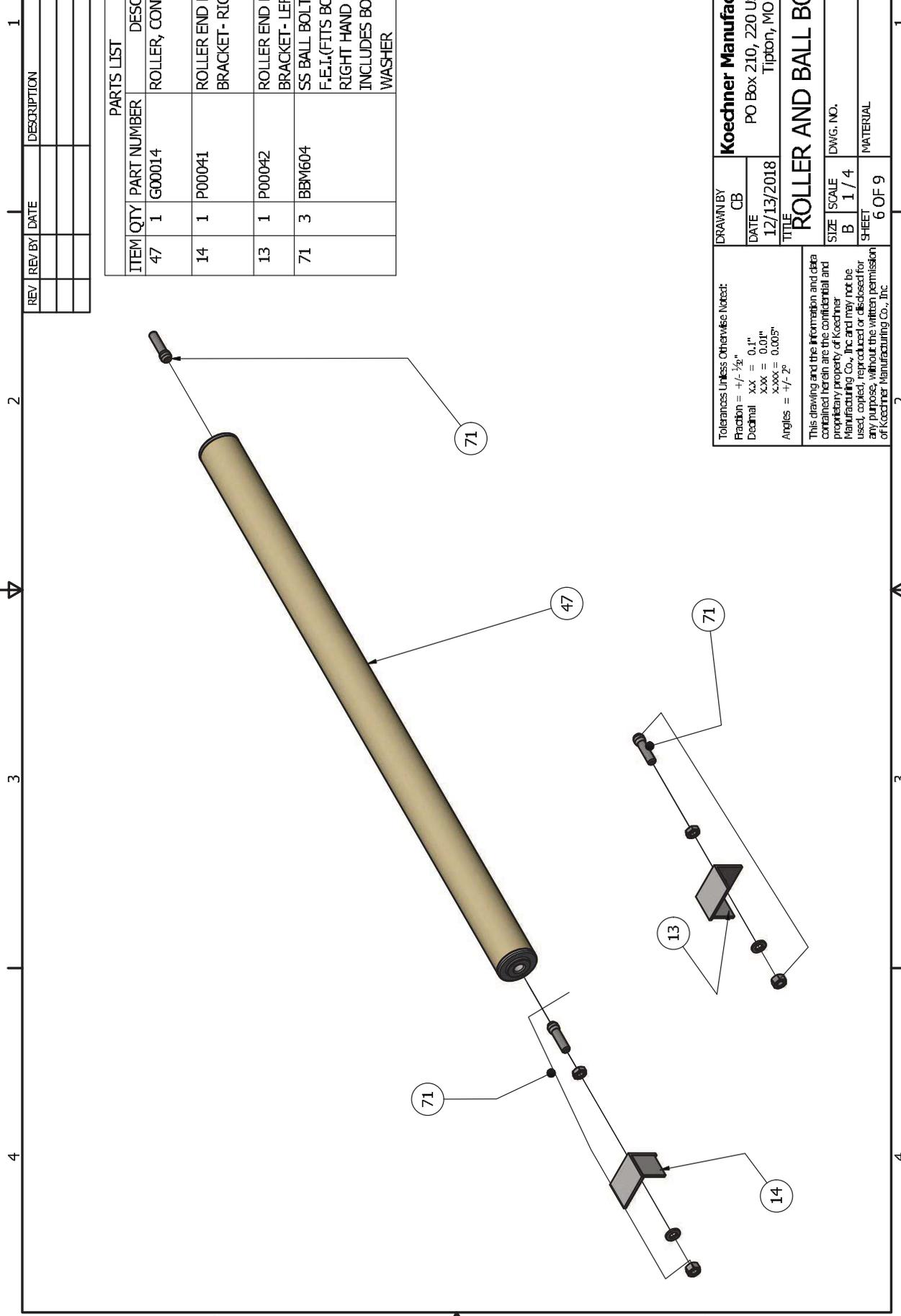
Tolerances Unless Otherwise Noted: Fraction = $\pm 1/32$ " Decimal XX = 0.1" XXX = 0.01" XXXX = 0.005" Angles = $\pm 1^\circ$		DRAWN BY RWR DATE 11/23/2016 TITLE PULL BAR ASSEMBLY
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SIZE B	SCALE 0.16	DWG. NO. P00095
SHEET 5 OF 9		MATERIAL

4 3 2 1

1 2 3 4

REV	REV BY	DATE	DESCRIPTION

PARTS LIST		
ITEM QTY	PART NUMBER	DESCRIPTION
47	G00014	ROLLER, CONVEYOR BELT
14	P00041	ROLLER END MOUNT BRACKET- RIGHT
13	P00042	ROLLER END MOUNT BRACKET- LEFT
71	BBM604	SS BALL BOLT ASSEMBLY F.E.J.(FITS BOTH LEFT AND RIGHT HAND ASSEMBLY) INCLUDES BOTH NUTS AND WASHER



Tolerances Unless Otherwise Noted:  
 Fraction = +/- 1/32"  
 Decimal .XX = 0.1"  
 .XXX = 0.01"  
 .XXX = 0.005"  
 Angles = +/- 2°

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DRAWN BY CB	<b>Koedhner Manufacturing Co., Inc</b>
DATE 12/13/2018	PO Box 210, 220 US Hwy, 50 East Tipton, MO 65081
TITLE <b>ROLLER AND BALL BOLT ASSEMBLY</b>	
SIZE B 1 / 4	DWG. NO.
SHEET 6 OF 9	MATERIAL

1 2 3 4

1 2 3 4

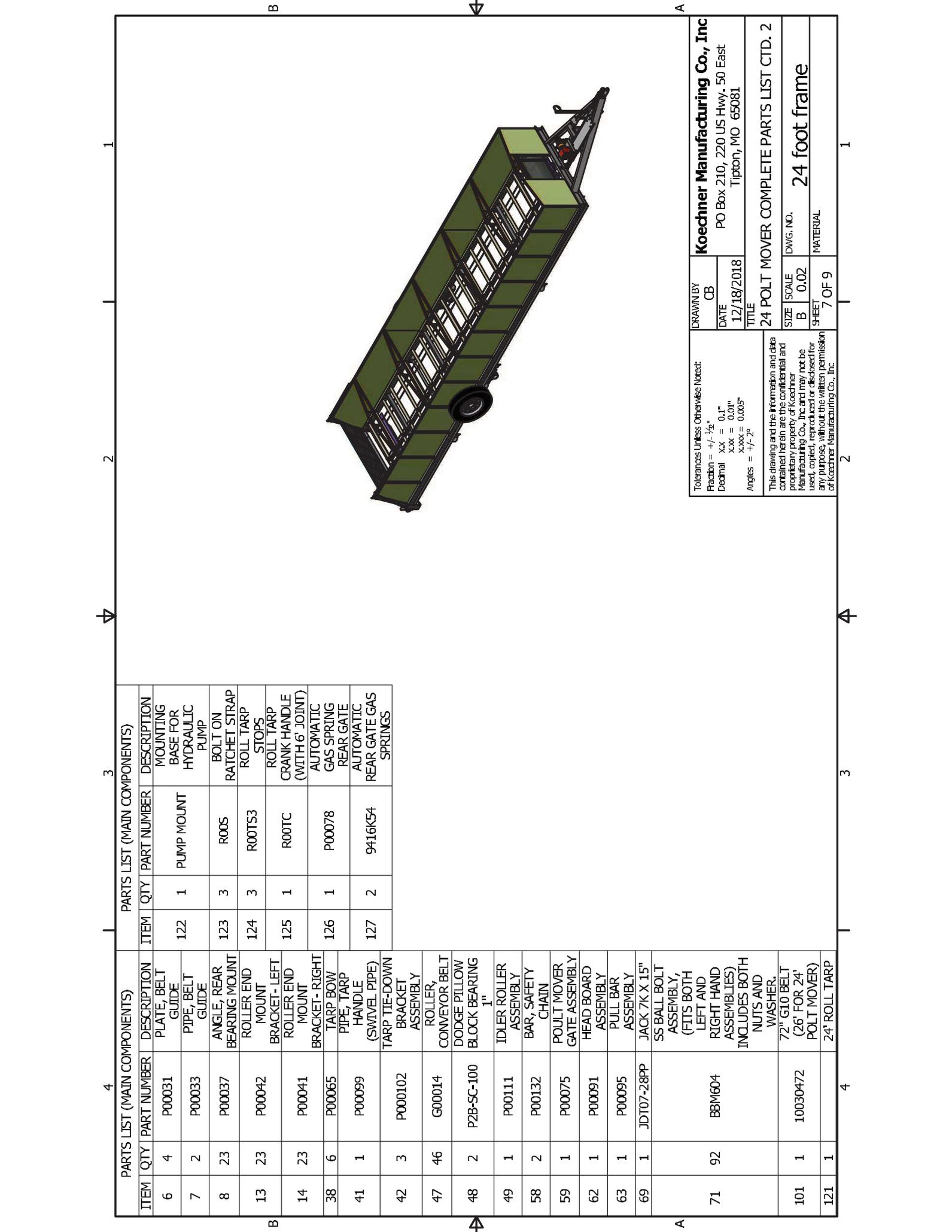
PARTS LIST (MAIN COMPONENTS)			PARTS LIST (MAIN COMPONENTS)				
ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION
6	4	P00031	PLATE, BELT GUIDE	122	1	PUMP MOUNT	MOUNTING BASE FOR HYDRAULIC PUMP
7	2	P00033	PIPE, BELT GUIDE	123	3	ROOS	BOLT ON RATCHET STRAP
8	23	P00037	ANGLE, REAR BEARING MOUNT	124	3	ROOTS3	ROLL TARP STOPS
13	23	P00042	ROLLER END MOUNT	125	1	R00TC	ROLL TARP CRANK HANDLE (WITH 6' JOINT)
14	23	P00041	BRACKET - LEFT ROLLER END MOUNT	126	1	P00078	AUTOMATIC GAS SPRING REAR GATE
38	6	P00065	BRACKET - RIGHT TARP BOW PIPE, TARP HANDLE (SMVEL PIPE)	127	2	9416K54	AUTOMATIC REAR GATE GAS SPRINGS
41	1	P00099	TARP TIE-DOWN BRACKET ASSEMBLY				
42	3	P000102	ROLLER, CONVEYOR BELT				
47	46	G00014	DODGE PILLOW BLOCK BEARING 1"				
48	2	P2B-SC-100	IDLER ROLLER ASSEMBLY				
49	1	P00111	BAR, SAFETY CHAIN				
58	2	P00132	POULT MOVER GATE ASSEMBLY				
59	1	P00075	HEAD BOARD ASSEMBLY				
62	1	P00091	PULL BAR ASSEMBLY				
63	1	P00095	JACK 7K X 15"				
69	1	JDT07-28PP	SS BALL BOLT ASSEMBLY, (FITS BOTH LEFT AND RIGHT HAND ASSEMBLIES) INCLUDES BOTH NUTS AND WASHER.				
71	92	BBM604	72" G10 BELT (26' FOR 24' POLT MOVER)				
101	1	10030472	24' ROLL TARP				
121	1						



**Tolerances Unless Otherwise Noted:**  
 Fraction = +/- 1/32"  
 Decimal XX = 0.1"  
 XXX = 0.01"  
 XXXX = 0.005"  
 Angles = +/- 2°

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DRAWN BY	CB	<b>Koedhner Manufacturing Co., Inc</b> PO Box 210, 220 US Hwy, 50 East Tipton, MO 65081	
DATE	12/18/2018		
TITLE	24 POLT MOVER COMPLETE PARTS LIST CTD. 2		
SCALE	B	DWG. NO.	24 foot frame
SHEET	7 OF 9	MATERIAL	



1 2 3 4

PARTS LIST (AXLE COMPONENTS)		PARTS LIST (AXLE COMPONENTS)		PARTS LIST (AXLE COMPONENTS)		PARTS LIST (AXLE COMPONENTS)		PARTS LIST (AXLE COMPONENTS)											
ITEM QTY	PART NUMBER	DESCRIPTION	ITEM QTY	PART NUMBER	DESCRIPTION	ITEM QTY	PART NUMBER	DESCRIPTION	ITEM QTY	PART NUMBER	DESCRIPTION								
10	2	P00026	TUBE, AXLE SUPPORT																
17	1	P00027	SINGLE AXLE ASSEMBLY																
61	2	82865A	HUB KIT, #42 HUB, BEARINGS, RACES, SEAL, DUST CAP, PLUG, AND LUG NUTS	80	R20484F-545-A LEL	COMPLETE #84 LEFT-HAND END UNIT ASSEMBLY, INCLUDES SPINDLE (COMES WITH ELECTRIC BRAKES)	2	R20484F-545-A LEL	2	UNITASSEMBLY, INCLUDES SPINDLE (COMES WITH ELECTRIC BRAKES)	88	HUB/ SPINDLE BEARINGS	4		91	#42 RACES	2		INDUSTRY STANDARD RACES FOR #42 BEARINGS (25520 - INNER) (14276 - OUTER)
67	2	SPINDLE	#42 SPINDLE, 2.25" X 6" SHANK, (SPECIFY IF FOR TANDEMS OR SINGLE AXLE WHEN ORDERING, AFFECTS LENGTH)	81	R20484F-545-ALER	COMPLETE #84 RIGHT-HAND END UNIT ASSEMBLY, INCLUDES SPINDLE (COMES WITH ELECTRIC BRAKES)	2		89	V0383	COMPLETE #42 LEFT-HAND POST-LUBE END UNIT ASSEMBLY, INCLUDES SPINDLE (COMES WITH ELECTRIC BRAKES)	2		92	#84 RACES	4		INDUSTRY STANDARD RACES FOR #84 BEARINGS (L-68111 - INNER) (L-44610 - OUTER)	
68	2	HUB/ SPINDLE BEARINGS	INDUSTRY STANDARD #42 BEARINGS, (14125A- OUTER) (25580- INNER),	82	22333TBN	#42 HUB/ GREASE SEAL	2		90	V0384	COMPLETE #42 RIGHT-HAND POST-LUBE END UNIT ASSEMBLY, INCLUDES SPINDLE (COMES WITH ELECTRIC BRAKES)	2		102	R20484-545PL	4		#84 END UNIT ASSEMBLY (INCLUDES HUB, SPINDLE, BEARINGS, SEAL, DUST CAP, PLUG)	
73	16	4759-25Z	1/2" - 20 X 2.5" DRIVE IN STUDS (FOR 8 LUG HUBS ON TANDEM AXLE UNITS)	83	171255TB	#84 HUB GREASE SEAL	4						103	P00298	#84 BOLT ON SPINDLE	4		#84 BOLT ON SPINDLE	
79	4	R20484-545PL	COMPLETE #84 POST-LUBE END UNITASSEMBLY, INCLUDES SPINDLE (FOR TANDEM AXLE UNITS WITHOUT ELECTRIC BRAKES)	84	1605-PL	POST-LUBE GREASE CAP, (2.717")	2						104	TANDEM AXLE LEVELING BAR	TANDEM AXLE LEVELING BAR	2		HEX BOLT - UNC (REGULAR THREAD - INCH)	
				85	21-3-PL	POST-LUBE HUB GREASE CAP, (1.98")	24						105	ANSI B18.2.1 - 1/2" - 13 UNC - 2"	ANSI B18.2.2 - 1/2" - 13	16		HEX NUT (INCH)	
				86	R20484-FPL	#84 SPINDLE WITH FLANGE, NUT, WASHER, COTTER PIN	4						114	ANSI B18.2.2 - 1/2" - 13	ANSI B18.2.2 - 1/2" - 13	16		HEX NUT (INCH)	
				87	R20484+PL	#84 SPINDLE NUT, WASHER, COTTER PIN	4						<b>Tolerances Unless Otherwise Noted</b> Fraction = +/- 1/32" Decimal XX = 0.1" XXX = 0.01" XXXX = 0.005" Angles = +/- 2°		<b>24" POLT MOVER COMPLETE PARTS LIST CTD.</b>				

**Koehner Manufacturing Co., Inc**  
 PO Box 210, 220 US Hwy, 50 East  
 Tipton, MO 65081

DRAWN BY: CB  
 DATE: 12/14/2018  
 TITLE: 24" POLT MOVER COMPLETE PARTS LIST CTD.

SIZE: B  
 SCALE: DWG. NO.  
 SHEET: 8 OF 9  
 MATERIAL:

1 2 3 4

PARTS LIST (ELECTRONIC COMPONENTS)			PARTS LIST (MOTOR COMPONENTS)			PARTS LIST (MOTOR COMPONENTS)			PARTS LIST (MOTOR COMPONENTS)			PARTS LIST (HYDRAULIC SYSTEM)					
ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION		
93	1	600529	MONARCH 2 ROCKER CONTROL BOX WITH 21' CORD (16-6)	50	1	P00117	CHAIN DRIVE MOTOR ASSEMBLY	116	2	ANSI B18.22.1 - 3/8" - REGULAR - TYPE B	PLAIN WASHER (INCH) TYPE A AND B	76	2	84" HYDRAULIC HOSE	HYDRAULIC LINE WITH (1) 1/2" STRAIGHT FITTING (MALE) ON EACH END. (MALE QUICK- CONNECT COUPLING SEPERATE)		
94	1	60063	MONARCH CONTROL STATION 03240 WITH 21' CORD (16-6) HAND-HELD	51	2	P00126	MOTOR ADJ. SCREW ASSEMBLY	117	4	ANSI/ASME B18.2.1 - 1/2" - 13 UNC - 1" LG	HEX BOLT - UNC (REGULAR THREAD - INCH)				HYDRAULIC LINE WITH (1) 1/2" STRAIGHT FITTING (MALE), AND (1) 3/8" SWIVEL (MALE) ON ENDS. (MALE QUICK- CONNECT COUPLING SEPERATE)		
96	2	03397-M	MONARCH ROCKER SWITCH WITH JUMPER (IF CONNECTING TO CYLINDER VALVE, JUMPER NEEDS TO BE REMOVED)	70	1	1/4" KEY	1/4" X 1.5" KEY	118	2	ANSI B18.2.2 - 3/8" - 16	HEX NUT (INCH)	77	1	120" HYDRAULIC HOSE	HYDRAULIC LINE WITH (1) 1/2" STRAIGHT FITTING (MALE), AND (1) 3/8" SWIVEL (MALE) ON ENDS. (MALE QUICK- CONNECT COUPLING SEPERATE)		
99	2	03394-M	MONARCH TOGGLE SWITCH WITH JUMPER (IF CONNECTING TO CYLINDER VALVE, JUMPER MUST BE REMOVED)	106	2	F2B5C100	DODGE 2 BOLT FLANGE BEARING 1"	119	4	ANSI B18.21.1 - 0.5"	HELICAL SPRING WASHER				HYDRAULIC LINE WITH (1) 1/2" STRAIGHT FITTING (MALE), AND (1) 3/8" SWIVEL (MALE) ON ENDS. (MALE QUICK- CONNECT COUPLING SEPERATE)		
100	1	03240	2 BUTTON CONTROL BOX ONLY (NO CABLE)	107	1	HPQ400C5B	HYDRAULIC MOTOR	120	1	P00114	MOTOR BASE				HYDRAULIC LINE WITH (1) 1/2" STRAIGHT FITTING (MALE), AND (1) 3/8" SWIVEL (MALE) ON ENDS. (MALE QUICK- CONNECT COUPLING SEPERATE)		
				108	1	P00118	SHAFT, CHAIN DRIVE 1/4" KEYWAY	PARTS LIST (HYDRAULIC SYSTEM)									
				109	1	50BS22	MARTIN SPROCKET 1" BORE	57	1	P00131	PLATE, HYDRAULIC VALVE MOUNTING						
				110	1	5016	SHAFT CHAIN- COUPLER (SPECIFY WHEN ORDERING, COUPLING HALVES, CHAIN, OR COVER)	64	2	TR2-5-3008-ASAE-LA4 (CUSTOM)	STANDARD 3" BORE X 8" STROKE, 3000 PSI, TIE-ROD END, 20.25" LENGTH						
				111	1	P00119	PLATE, CHAIN GUIDE	72	1	PRINCE DRV-4HH	DOUBLE RELIEF VALVE ( CUSHION VALVE)						
				112	1	P00120	PLATE, CHAIN COVER	74	2	26" HYDRAULIC HOSE	3/8" X 26" HYDRAULIC LINE, WITH (1) 1/2" STRAIGHT FITTING (MALE), AND (1) 3/8" SWIVEL (MALE) ON ENDS						
				113	1	P00121	PLATE, CHAIN COVER	75	2	21" HYDRAULIC HOSE	3/8" X 21" HYDRAULIC LINE WITH (1) 1/2" SWIVEL (MALE), AND (1) 1/2" STRAIGHT FITTING (MALE) ON ENDS						
				114	4	ANSI B18.2.2 - 1/2" - 13	HEX NUT (INCH SERIES)										
				115	2	ANSI/ASME B18.2.1 - 3/8" - 16 UNC - 1.25" LG	HEX BOLT - UNC (REGULAR THREAD - INCH)										

Tolerances Unless Otherwise Noted:  
 Fraction = +/- 1/32"  
 Decimal XX = 0.1"  
 XXX = 0.01"  
 XXXX = 0.005"  
 Angles = +/- 2°

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DRAWN BY: CB  
 DATE: 12/13/2018  
 TITLE: 24' POLT MOVER COMPLETE PARTS LIST

**Koedhner Manufacturing Co., Inc**  
 PO Box 210, 220 US Hwy, 50 East  
 Tipton, MO 65081

SIZE: B  
 SCALE: DWG. NO.  
 SHEET: 9 OF 9  
 MATERIAL: